



## PRODUCT DATA SHEET

### Polymark A327

Polymark A327 is a 4 to 1 by volume, TDI free, Mercury free, polyurethane compound.

#### TYPICAL CHARACTERISTICS OF COMPONENTS @ 77°F

<u>COMPONENT</u>	<u>Polymark A327 Resin</u>	<u>Polymark A327 Hardener</u>
Brookfield Viscosity @20 RPM	4,500 ± 1000 cps	75 ± 10 cps
Specific Gravity	1.549 ± .024	1.230 ± .012
Pounds Per Gallon	12.90 ± .2	10.25 ± 0.10
Color	White	Brown
Percent Solids	100 %	100 %

#### MIX RATIOS

Mix Ratio By Weight	83 % (5)	17 % (1)
Mix Ratio By Volume	80 % (4)	20 % (1)

#### STORAGE and HANDLING

Mix Base before using but avoid air entrapment. Keep containers tightly sealed. Avoid moisture. Store Resin and Hardener at 50 to 95 ° F.

#### TYPICAL PROPERTIES OF MIXED SYSTEM @ 77°F

Color	Off-white
Gel @ Room Temp; Components @ 77° F; 100 Gram Mass.	6-10 minutes
Durometer ( Shore A )	87 ± 3

See MSDS for Safety Information.

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